

# SabreGrip™ R72



## Benefits

- High Tack
- Low VOC's California Compliant
- Good Temperature Resistance
- High Adhesive Output for Fast Application
- Portable
- Fast Dry

## Directions for Use

- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding. Low ambient temperature extends tack up time.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 15°C. Ambient temperature should be -5°C and rising. Canister system should be kept in warm area. In the event that the canister

- gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 50°C.

## Handling & Storage

- Consult Material Safety Data Sheet prior to use
- Do not store at temperatures over 120°F/50°C
- Avoid exposure to direct sunlight
- Do not store directly on concrete floor
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

## Canister Storage & Change Over

Turn valve on canister into the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.

Reconnect the spray hose to a canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean. If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.

## Chemical Technical Data

<b>Total Solids</b>	29-35%
<b>VOC Content</b>	95.4 g/L
<b>Color</b>	Red
<b>System Flammability</b>	Flammable Adhesive, Non-Flammable Propellant
<b>Solvent System</b>	Methyl Acetate
<b>Dry time</b>	2-4 mins dependent on humidity
<b>Open time</b>	Long
<b>Shelf Life</b>	18 months from date of manufacture

## Application Tools

<b>Hoses</b>	M130-12 (12')	
	M130-18 (18')	
<b>Spray Guns</b>	M120 Adj. Spray Gun	
	M125 18" Wand	
	Adj. Spray Gun	
<b>Spray Tip</b>	9501B (Detail Work)	
	11002B (Field Area Work)	

## Packaging & Colour



**Available colours:** Red or Clear

**Packaging size:** Canister 22L

• Coverage 350m<sup>2</sup> approx.

### DISCLAIMER OF WARRANTY

Manufacturer and distributor of this product make no warranty, express or implied, including, but not limited to any implied warranty of fitness for a particular purpose. No warranty is made as to the use or effects incidental to such use, handling or possession of the materials herein described. User is responsible for determining whether this product is fit for a particular purpose and method of application and assumes all risk and liability associated herewith. Manufacturer liability is limited to replacement of product or reimbursement of purchase cost at its sole discretion. No representative of ours has authority to change this provision which relates to all sales.

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